

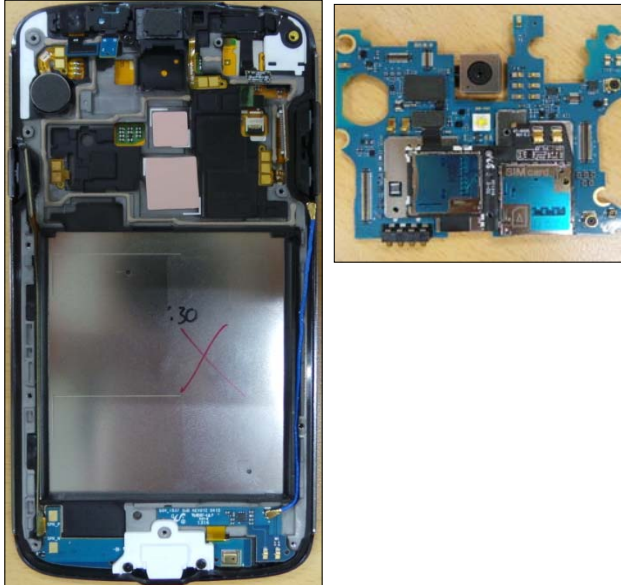
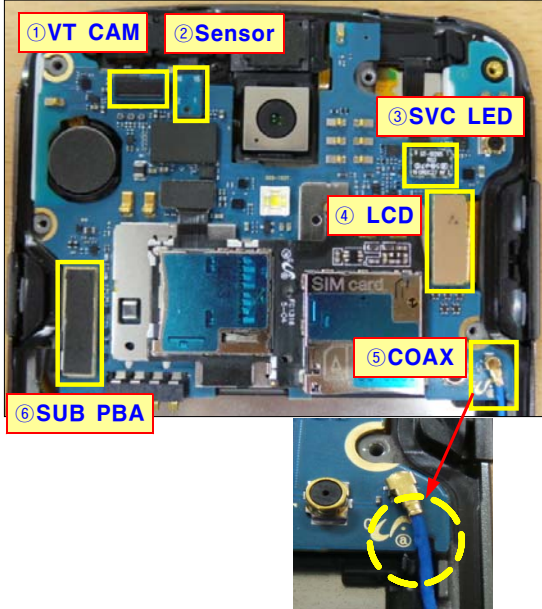
7. Level 2 Repair

7-1. Disassembly and Assembly Instructions

7-1-1. Disassembly

1 Disassemble SCREW CAP	2 Release Screw 12 Point at REAR
1) Be careful not to make scratch and molding damage! 2) Detach Screw cap 4point using tweezers.	1) Be careful not to make scratch and molding damage! 2) Release Screw 12 point
3 Disjoint Hook at REAR // Disassemble REAR	4 Disassemble FPCB and PBA
1) Disassemble Rear in oder.	1) Be careful not to scratch FPCB 2) Hold up Main PBA from bottom.

7-1-1. Assembly

1 Set a PBA and FRONT Ass'y. 	2 Assemble PBA and FPCB  1) Assemble PBA on Front Ass'y 2) Assemble FPCB 6point
3 Assemble Rear and Screw. 	4 Assemble Screw cap  1) Assemble Screw cap 4point.
1) Drive Screws at 12 points with torque $1.5 \pm 0.1 \text{ Kgf/cm}^2$	